

# PU086TI P-DRIVE

#### **POWER RATING**

Intermittent rating	Max. torque	Fuel consumption
kW(PS) / rpm	N.m(kg.m) / rpm	g/kW.h(g/PS.h) / rpm
213 (290) / 2,200	1095 (111.7) / 1,600	219 (161) / 2,200

Note: 1. The engine performance corresponds to ISO 3046, DIN 6270B.

2. Continuous duty at charge and constant speed consider on engine choice, a power derating of about 8%.

3. Max. rpm of Continuous duty is 1,800rpm.

#### **MECHANICAL SYSTEM**

O Engine Model	PU086TI
© Engine Type	In-line 4 cycle, water cooled
	Turbo charged & intercooled
• Combustion type	Direct injection
O Cylinder Type	Replaceable dry liner
• Number of cylinders	6
• Bore x stroke	111(4.37) x 139(5.47) mm(in.)
O Displacement	8.071(492.49) lit.(in3)
O Compression ratio	16.7 : 1
• Firing order	1-5-3-6-2-4
O Injection timing	15° BTDC
O Compression pressure	Above 28 kg/cm <sup>2</sup> (398 psi) at 200rpm
O Dry weight	Approx. 792 kg (1,746 lb)
O Dimension	1,242 x 918 x 1,100 mm
(LxWxH)	(48.9 x 36.1 x 43.3 in.)
© Rotation	Counter clockwise viewed
	from Flywheel



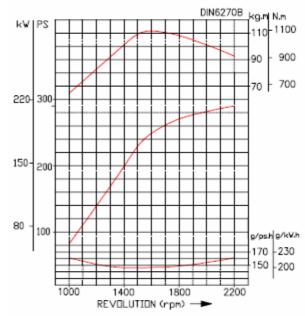
#### **FUEL SYSTEM**

O Injection pump	Zexel in-line "PE6P" type
O Governor	RSV type(all speed control)
O Feed pump	Mechanical type
O Injection nozzle	Multi hole type
Opening pressure	224 kg/cm2 (3,186 psi)
• Fuel filter	Full flow, cartridge type
• Used fuel	Diesel fuel oil

#### LUBRICATION SYSTEM

O Lub. Method	Fully forced pressure feed type
¢ Oil pump	Gear type driven by crankshaft
• Oil filter	Full flow, cartridge type
• Oil pan capacity	High level 15 liters ( 4.09 gal.)
	Low level 12 liters ( 3.17 gal.)
• Angularity limit	Front down 25 deg.
	Front up 25 deg.
	Side to side 25 deg.
O Lub. Oil	Refer to Operation Manual

# **PERFORMANCE CURVE**



## **MECHANISM**

O Type O Number of valve • Valve lashes at cold

#### VALVE TIMING

O Intake valve O Exhaust valve Over head valve Intake 1, exhaust 1 per cylinder Intake 0.30 mm(0.0118 in) Exhaust 0.30 mm(0.0118 in.)

Opening Close 16 deg. BTDC 46 deg. BBDC

36 deg. ABDC 14 deg. ATDC

#### **OPTION & ACCESSORY PARTS**

O Engine parts

O Accessory parts O Electrical parts

Fly wheel & housing Intake & exhaust manifold Raditor, silencer & air cleaner Gauge panel & stop solenoid



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# **COOLING SYSTEM**

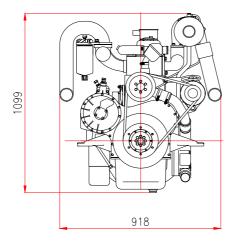
• Cooling method	Fresh water forced circulation
• Water capacity	14 liters ( 3.70 gal.)
(engine only)	
• Pressure system	Max. 0.9 kg/cm <sup>2</sup> (12.8 psi)
• Water pump	Centrifugal type driven by belt
• Water pump Capacity	250 liters ( 66.0 gal.)/min
	at 2,200 rpm (engine)
• Thermostat	Wax – pellet type
	Opening temp. 71°C
	Full open temp. 85°C
• Cooling fan	Blower type, plastic
	660 mm diameter, 7 blade

## **ENGINEERING DATA**

• Water flow	250 liters/min @2,200 rpm
O Heat rejection to coolant	29.7 kcal/sec @2,200 rpm
O Air flow	25.1 m <sup>3</sup> /min @2,200 rpm
O Exhaust gas flow	40.1 m <sup>3</sup> /min @2,200 rpm
O Exhaust gas temp.	450 °C @2,200 rpm
O Max. permissible restrictions	
Intake system	220 mmH <sub>2</sub> O initial
	635 mmH <sub>2</sub> O final
Exhaust system	$1,000 \text{ mmH}_2\text{O} \text{ max}.$

#### **ELECTRICAL SYSTEM**

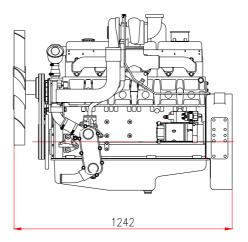
O Charging generator	24V x 45A alternator
O Voltage regulator	Built-in type IC regulator
• Starting motor	24V x 4.5kW
• Battery Voltage	24V
O Battery Capacity	100 AH (recommended)
O Starting aid (Option)	Block heater





## **CONVERSION TABLE**

- in. = mm x 0.0394 PS = kW x 1.3596 psi = kg/cm2 x 14.2233 in3 = lit. x 61.02 hp = PS x 0.98635 lb = kg x 2.20462
- $lb/ft = N.m \ x \ 0.737$ U.S. gal = lit. x 0.264 kW = 0.2388 kcal/s lb/PS.h = g/kW.h x 0.00162 cfm = m<sup>3</sup>/min x 35.336



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