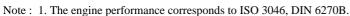


PU222TI P-DRIVE

POWER RATING

Intermittent rating kW(PS) / rpm	Max. torque N.m(kg.m) / rpm	Fuel consumption g/kW.h(g/PS.h) / rpm
588 (800) / 2100	3205 (327) / 1500	223 (164) / 2100



Continuous duty at charge and constant speed consider on engine choice, a power derating of about 15%.

3. Max. rpm of Continuous duty is 1,800rpm.



MECHANICAL SYSTEM

• Engine Model	PU222TI
○ Engine Type	V-type 4 cycle, water cooled
	Turbo charged & intercooled

○ Combustion type Direct injection

O Cylinder Type Replaceable wet liner

O Number of cylinders 12

○ Bore x stroke 128(5.04) x 142(5.59) mm(in.) ○ Displacement 21.927 (1,338.0) lit.(in³)

○ Compression ratio 15:1

• Firing order 1-12-5-8-3-10-6-7-2-11-4-9

○ Injection timing 18° BTDC

 ◇ Dry weight
 Approx. 1,575 kg (3,472 lb)

 ◇ Dimension
 1,717 x 1,389 x 1,288 mm

 (LxWxH)
 (67.6 x 54.7 x 50.7 in.)

• Rotation Counter clockwise viewed from Flywheel

FUEL SYSTEM

 Injection pump 	Bosch in-line "P" type
○ Governor	Mechanical type
Feed pump	Mechanical type
○ Injection nozzle	Multi hole type
	T 11 C1

• Fuel filter Full flow, cartridge type

O Used fuel Diesel fuel oil

LUBRICATION SYSTEM

O Lub. Method Fully forced pressure feed type
 O Oil pump Gear type driven by crankshaft
 O Oil filter Full flow, cartridge type

○ Oil pan capacity High level 40 liters (10.6 gal.)

Low level 33 liters (8.7 gal.)

○ Angularity limit Front down 20 deg.

Front up 20 deg. Side to side 15 deg.

○ Lub. Oil Refer to Operation Manual

MECHANISM

Over head valve

○ Number of valve Intake 1, exhaust 1 per cylinder
○ Valve lashes at cold Intake 0.25mm (0.0098 in.)
Exhaust 0.35mm (0.0138 in.)

VALVE TIMING

	Opening	Close
O Intake valve	24 deg. BTDC	36 deg. ABDC
○ Exhaust valve	63 deg. BBDC	27 deg. ATDC

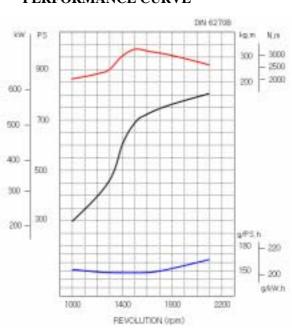
OPTION & ACCESSORY PARTS

• Engine parts Fly wheel & housing

Intake & exhaust manifold

Accessory partsElectrical partsGauge panel & stop solenoid

PERFORMANCE CURVE





PU222TI P-DRIVE

COOLING SYSTEM

• Cooling method Fresh water forced circulation

• Water capacity 23 liters (6.07 gal.)

(engine only)

Max. 0.5 kg/cm^2 (7.1 psi) • Pressure system

Centrifugal type driven by belt O Water pump

O Water pump Capacity 454 liters (120 gal.)/min

at 2,100 rpm (engine)

O Thermostat Wax – pellet type

Opening temp. 79°C

Full open temp. 94°C

24V x 45A alternator

24V x 7.0kW

Block heater

24V

Built-in type IC regulator

200 AH (recommended)

• Cooling fan Blower type, plastic

ELECTRICAL SYSTEM

• Charging generator

O Voltage regulator

 Starting motor ○ Battery Voltage

O Battery Capacity

O Starting aid (Option)

915 mm diameter, 7 blade

O Water flow

• Air flow

2 $hp = PS \times 0.98635$ $cfm = m^3/min \times 35.336$

CONVERSION TABLE

ENGINEERING DATA

O Heat rejection to CAC

• Max. permissible restrictions

• Exhaust gas flow

O Exhaust gas temp.

-.Intake system

-. Exhaust system

O Heat rejection to coolant 67 kcal/sec @2,100 rpm

in. = $mm \times 0.0394$	$lb/ft = N.m \times 0.737$
$PS = kW \times 1.3596$	U.S. gal = lit. $\times 0.264$
$psi = kg/cm2 \times 14.2233$	kW = 0.2388 kcal/s
in3 = lit. x 61.02	$lb/PS.h = g/kW.h \times 0.00162$
1- DC - 0.00/25	-c 3/: - 25 22C

454 liters/min @2,100 rpm

47 kcal/sec @2,100 rpm

47 m³/min @2,100 rpm

132 m³/min @2,100 rpm

600 °C @2,100 rpm

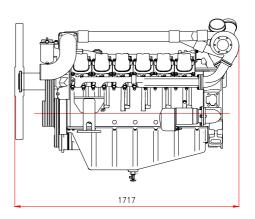
220 mmH₂O initial

635 mmH₂O final

600 mmH₂O max.

 $1b = kg \times 2.20462$

288 1389



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